

NEW

810e



MODULAR PLASTIC BELTS 7300 AND 7200 SERIES

Matveyor®

INDUSTRIES & APPLICATIONS

Regina Matveyor® 7300-7200 series is suitable for handling both loose and packaged products, such as plastic and glass bottles, aluminum and steel cans, in the following industries and applications:

INDUSTRIES

BOTTLING AND CANNING
FOOD FILLING
CONTAINER MANUFACTURING
PHARMACEUTICAL
PAPER/CARDBOARD
CONSUMER GOODS

APPLICATIONS

DEPALLETIZERS
PRESSURELESS INLINERS AND COMBINERS
SINGLE LANE AND MASS CONVEYORS
ACCUMULATION TABLES
PACKAGING MACHINES
CASE CONVEYORS
PALLETIZERS

BENEFITS

- **Smooth and uniform top surface**, thanks to location of retention clip underneath modules and reduced gaps between hinges.
- **Limited wear**, thanks to maximized bottom sliding surface.
- **Easy assembly and disassembly**, thanks to optimized design and location of retention clip, which can be easily rotated from both the bottom and the side of belts and chains.
- **Active transfer between 90° conveyors and elimination of deadplates**, by using Active Transfer Modules (ATM).
- **Standardization of wearstrips and easy installation side by side with Matveyor® sideflexing chains 782 and 783 series**, thanks to the same thickness.

TOP SURFACE



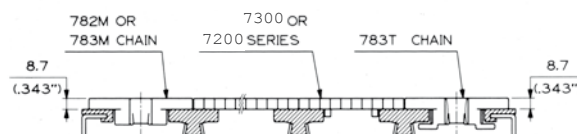
BOTTOM SURFACE



SIDE



BOTTOM



PRODUCT RANGE: 3/4" PITCH, LIGHT DUTY SERIES, AMERICAN STANDARD

SERIES	SURFACE	AVAILABLE WIDTHS	BELT MATERIAL	
7300	Solid Top	Dedicated and Modular	UP	DK ²
7200	Flush Grid	Dedicated and Modular	UP	DK ²
7300 ATM (Active Transfer Modules)	Solid Top	Dedicated	UP	DK ²

MATERIALS

Type	Description	Features
UP Grey	Ultra Performance Acetal Resin	Ultra Performance special homopolymer acetal resin. Particularly suitable for applications where low coefficient of friction and contained dusting are needed.
DK ² Dark Green	Superior Grade of Acetal Resin (DK ²)	Next generation material, based on a Delrin® acetal resin reinforced with Kevlar®, newly developed by Regina and DuPont™, able to reach the lowest coefficient of friction with maximum wear resistance. Thanks to the superior properties of DK ² , the usage of lubricants can be drastically reduced or even eliminated without losing performance in conveyor applications.

Regina Matveyor® 7300-7200 series is equipped with high wear resistance PBT material pins.

Polyamide material sprockets with stainless steel hardware available for Regina Matveyor® 7300-7200 series.

Surface: Solid Top

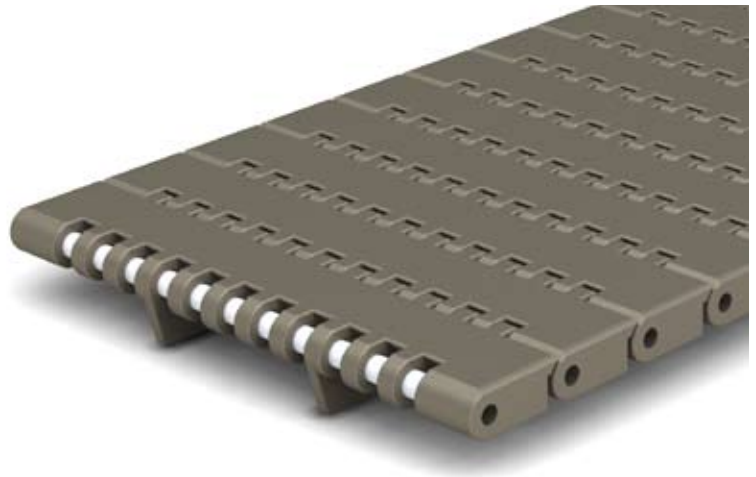
Pin Material: PBT

Available widths: 3 1/4" (82,5 mm)

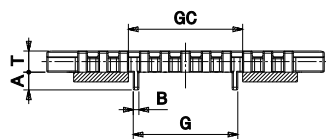
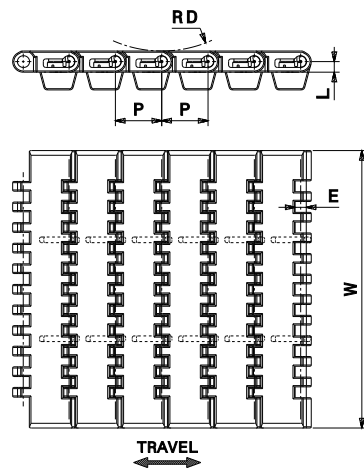
4 1/2" (114,3 mm)

6" (152,4 mm)

7 1/2" (190,5 mm)



VERSION WITH TRACKING GUIDE



VERSION WITHOUT TRACKING GUIDE



Dimension	mm	inches
A	7,3	.287
B	2,33	.092
E	4,6	.181
G	43	1.693
L	4,35	.171
P	19,05	.750
RD	25,4	1
GC	44,5	1.752

7300 (Solid Top - 3/4" Pitch)

REGINA REF. WITHOUT GUIDE	REGINA REF. WITH GUIDE	CHAIN WIDTH W		PLATE THICKNESS T		WORKING LOAD (25°C / 77°F)		BELT WEIGHT		MATERIAL
		mm	inches	mm	inches	N	lbs	Kg/m	lbs/ft	
7300 UP 325	7300G UP 325	82,6	3.25	8,70	0.34	2300	517	0,79	0.53	UP
7300 UP 450	7300G UP 450	114,3	4.50	8,70	0.34	3290	740	1,09	0.73	UP
7300 UP 600	7300G UP 600	152,4	6.00	8,70	0.34	4370	982	1,46	0.98	UP
7300 UP 750	7300G UP 750	190,5	7.50	8,70	0.34	5450	1225	1,82	1.22	UP
7300 D2K 325	7300G D2K 325	82,6	3.25	8,70	0.34	2300	517	0,79	0.53	D2K
7300 D2K 450	7300G D2K 450	114,3	4.50	8,70	0.34	3290	740	1,09	0.73	D2K
7300 D2K 600	7300G D2K 600	152,4	6.00	8,70	0.34	4370	982	1,46	0.98	D2K
7300 D2K 750	7300G D2K 750	190,5	7.50	8,70	0.34	5450	1225	1,82	1.22	D2K

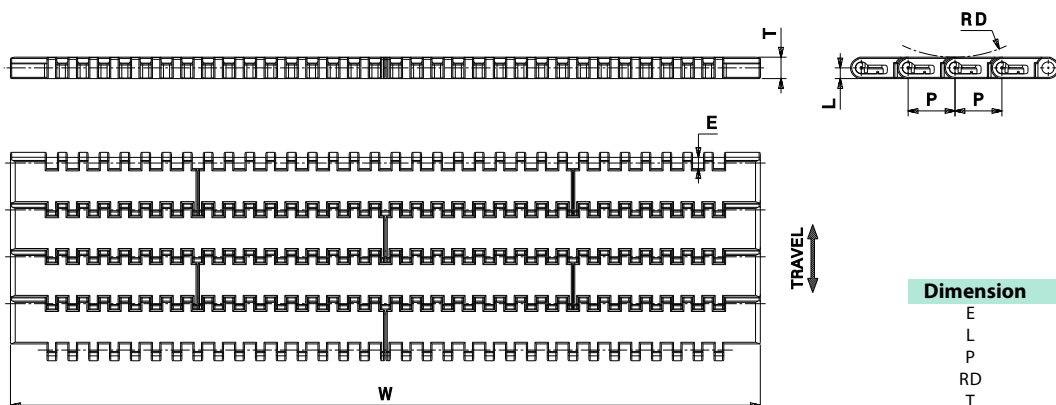
Standard length: 3,048 m (10 feet)

Surface: Solid Top

Pin Material: PBT

Working Load (at 25°C / 77°F): 30000 N/m (2,055 lb/ft)

Belt widths: 9" (228,6 mm) or wider in 3" (76,2 mm) standard increments.



Dimension	mm	inches
E	4,6	.181
L	4,35	.171
P	19,05	.750
RD	25,4	1
T	8,7	.343

7300 (Solid Top - 3/4" Pitch)

REGINA REF. MATERIAL		BELT NOMINAL WIDTH W		BELT WEIGHT	
UP	D2K ²	mm	inches	Kg/m	lbs/ft
7300 UP 009	7300 D2K 009	228,6	9	2,15	1.44
7300 UP 012	7300 D2K 012	304,8	12	2,87	1.93
7300 UP 015	7300 D2K 015	381,0	15	3,59	2.41
7300 UP 018	7300 D2K 018	457,2	18	4,31	2.90
7300 UP 021	7300 D2K 021	533,4	21	5,03	3.38
7300 UP 024	7300 D2K 024	609,6	24	5,75	3.86
7300 UP 027	7300 D2K 027	685,8	27	6,47	4.35
7300 UP 030	7300 D2K 030	762,0	30	7,19	4.83
7300 UP 033	7300 D2K 033	838,2	33	7,91	5.32
7300 UP 036	7300 D2K 036	914,4	36	8,63	5.80
7300 UP 039	7300 D2K 039	990,6	39	9,36	6.29
7300 UP 042	7300 D2K 042	1066,8	42	10,08	6.77
7300 UP 045	7300 D2K 045	1143,0	45	10,80	7.26
7300 UP 048	7300 D2K 048	1219,2	48	11,52	7.74
7300 UP 051	7300 D2K 051	1295,4	51	12,24	8.23
7300 UP 054	7300 D2K 054	1371,6	54	12,96	8.71
7300 UP 057	7300 D2K 057	1447,8	57	13,68	9.19
7300 UP 060	7300 D2K 060	1524,0	60	14,40	9.68

Belts wider than 1524 mm (60") available with standard increments of 76,2 mm (3")

Example: 60 + 3 = 63 inches Ref. 7300 UP 063 or 7300 D2K 063

On request belts available in 1/3" (8,5 mm) increments, starting from 9" (228,6 mm)

Belts available in the requested length

7200 SERIES - DEDICATED WIDTHS

Surface: Flush Grid with 20% open surface

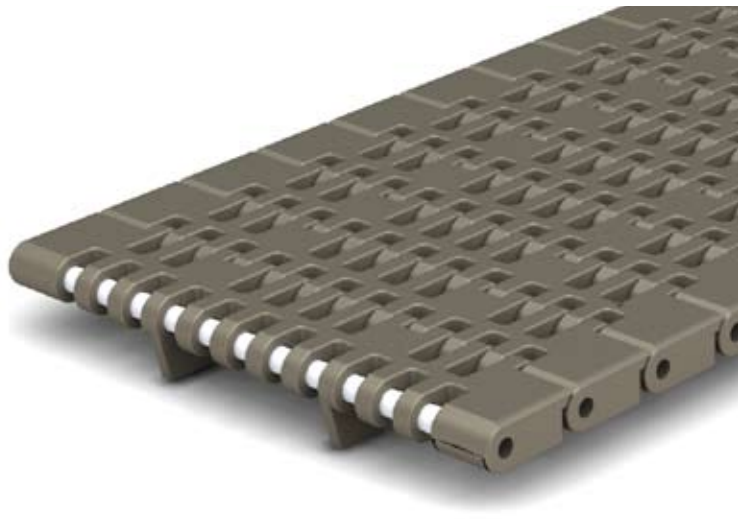
Pin Material: PBT

Available widths: 3 ¼" (82,5 mm)

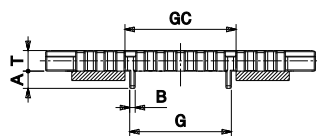
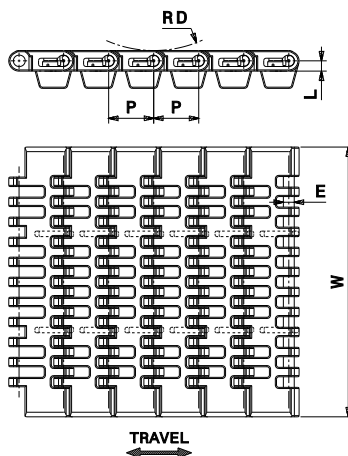
4 ½" (114,3 mm)

6" (152,4 mm)

7 ½" (190,5 mm)



VERSION WITH TRACKING GUIDE



VERSION WITHOUT TRACKING GUIDE



Dimension	mm	inches
A	7,3	.287
B	2,33	.092
E	4,6	.181
G	43	1.693
L	4,35	.171
P	19,05	.750
RD	25,4	1
GC	44,5	1.752

7200 (Flush Grid - ¾" Pitch)

REGINA REF. WITHOUT GUIDE	REGINA REF. WITH GUIDE	CHAIN WIDTH W		PLATE THICKNESS T		WORKING LOAD (25°C / 77°F)		BELT WEIGHT		MATERIAL
		mm	inches	mm	inches	N	lbs	Kg/m	lbs/ft	
7200 UP 325	7200G UP 325	82,6	3.25	8,70	0.34	2300	517	0,74	0.50	UP
7200 UP 450	7200G UP 450	114,3	4.50	8,70	0.34	3290	740	1,01	0.68	UP
7200 UP 600	7200G UP 600	152,4	6.00	8,70	0.34	4370	982	1,34	0.90	UP
7200 UP 750	7200G UP 750	190,5	7.50	8,70	0.34	5450	1225	1,68	1.13	UP
7200 D2K 325	7200G D2K 325	82,6	3.25	8,70	0.34	2300	517	0,74	0.50	D2K
7200 D2K 450	7200G D2K 450	114,3	4.50	8,70	0.34	3290	740	1,01	0.68	D2K
7200 D2K 600	7200G D2K 600	152,4	6.00	8,70	0.34	4370	982	1,34	0.90	D2K
7200 D2K 750	7200G D2K 750	190,5	7.50	8,70	0.34	5450	1225	1,68	1.13	D2K

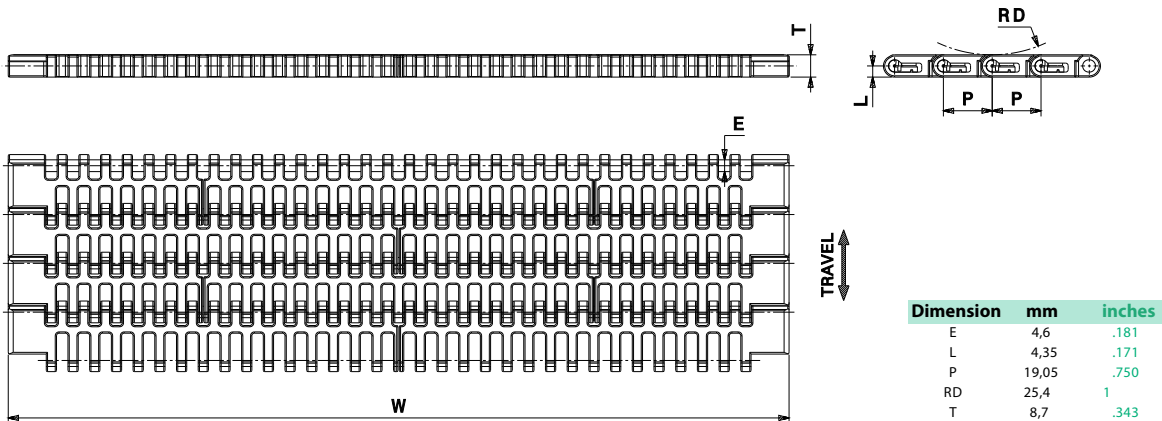
Standard length: 3,048 m (10 feet)

Surface: Flush Grid with 20% open surface

Pin Material: PBT

Working Load (at 25°C / 77°F): 30000 N/m (2,055 lb/ft)

Belt widths: 9" (228,6 mm) or wider in 3" (76,2 mm) standard increments.



7200 (Flush Grid - 3/4" Pitch)

REGINA REF. MATERIAL		BELT NOMINAL WIDTH W		BELT WEIGHT	
UP		mm	inches	Kg/m	lbs/ft
7200 UP 009	7200 D2K 009	228,6	9	1,96	1.32
7200 UP 012	7200 D2K 012	304,8	12	2,61	1.75
7200 UP 015	7200 D2K 015	381,0	15	3,26	2.19
7200 UP 018	7200 D2K 018	457,2	18	3,91	2.63
7200 UP 021	7200 D2K 021	533,4	21	4,56	3.06
7200 UP 024	7200 D2K 024	609,6	24	5,21	3.50
7200 UP 027	7200 D2K 027	685,8	27	5,86	3.94
7200 UP 030	7200 D2K 030	762,0	30	6,51	4.37
7200 UP 033	7200 D2K 033	838,2	33	7,16	4.81
7200 UP 036	7200 D2K 036	914,4	36	7,81	5.25
7200 UP 039	7200 D2K 039	990,6	39	8,46	5.69
7200 UP 042	7200 D2K 042	1066,8	42	9,11	6.12
7200 UP 045	7200 D2K 045	1143,0	45	9,76	6.56
7200 UP 048	7200 D2K 048	1219,2	48	10,41	7.00
7200 UP 051	7200 D2K 051	1295,4	51	11,06	7.43
7200 UP 054	7200 D2K 054	1371,6	54	11,71	7.87
7200 UP 057	7200 D2K 057	1447,8	57	12,36	8.31
7200 UP 060	7200 D2K 060	1524,0	60	13,01	8.74

Belts wider than 1524 mm (60") available, with standard increments of 76,2 mm (3")

Example: 60 + 3 = 63 inches Ref. 7200 UP 063 or 7200 D2K 063

On request belts available in 1/3" (8,5 mm) increments, starting from 9" (228,6 mm)

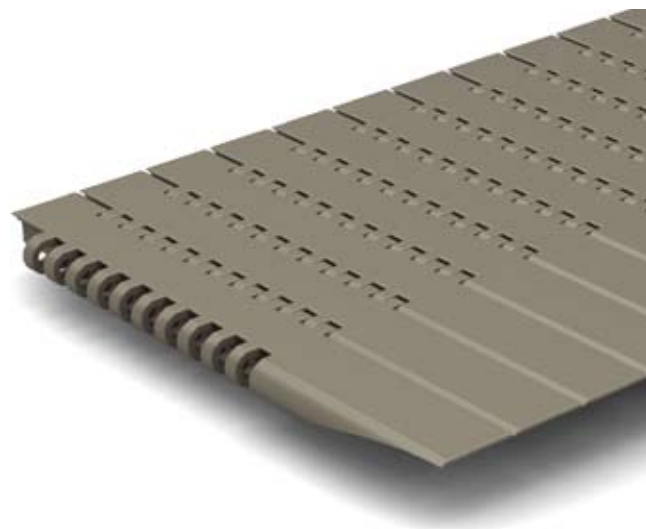
Belts available in the requested length

Surface: Solid Top

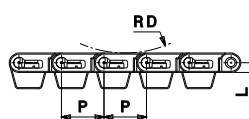
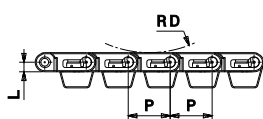
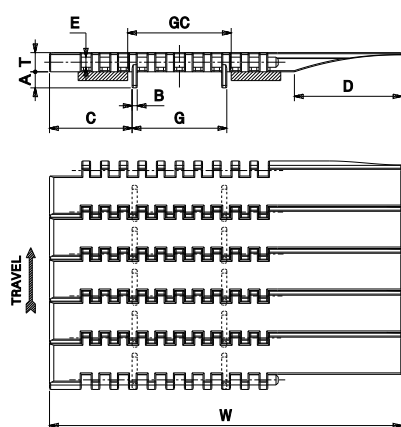
Pin Material: PBT

Available widths: 4 ½" (114,3 mm) + wing

7 ½" (190,5 mm) + wing

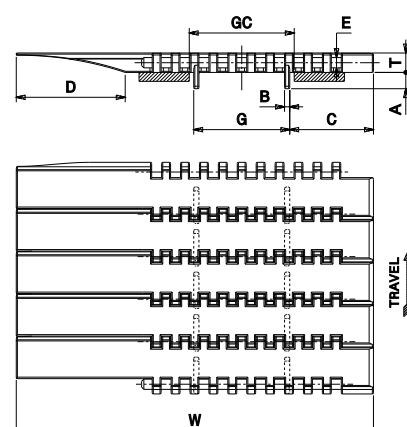


RIGHT VERSION



Dimension	mm	inches
A	7,3	.287
B	2,33	.092
C (K 4 ½")	37,5	1.476
C (K 7 ½")	71,5	2.815
D	48,8	1.921
E	4,6	.181
G	43	1.693
L	4,35	.171
P	19,05	.750
RD	25,4	1
GC	44,5	1.752

LEFT VERSION



7300GATM (Solid Top - Left Version)

REGINA REF.	CHAIN WIDTH W		PLATE THICKNESS T		WORKING LOAD (25°C / 77°F)		BELT WEIGHT		MATERIAL
	mm	inches	mm	inches	N	lbs	Kg/m	lbs/ft	
7300GATM UP 450 LH	160,0	6.3	8,70	0.34	3290	740	1,28	0.86	UP
7300GATM UP 750 LH	236,2	9.3	8,70	0.34	4370	982	1,99	1.34	UP
7300GATM D2K 450 LH	160,0	6.3	8,70	0.34	3290	740	1,28	0.86	D2K
7300GATM D2K 750 LH	236,2	9.3	8,70	0.34	4370	982	1,99	1.34	D2K

Standard length: 3,048 m (10 feet)

7300GATM (Solid Top - Right Version)

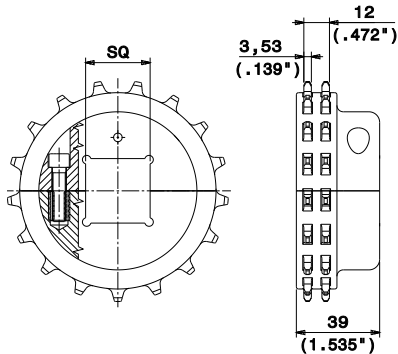
REGINA REF.	CHAIN WIDTH W		PLATE THICKNESS T		WORKING LOAD (25°C / 77°F)		BELT WEIGHT		MATERIAL
	mm	inches	mm	inches	N	lbs	Kg/m	lbs/ft	
7300GATM UP 450 RH	160,0	6.3	8,70	0.34	3290	740	1,28	0.86	UP
7300GATM UP 750 RH	236,2	9.3	8,70	0.34	4370	982	1,99	1.34	UP
7300GATM D2K 450 RH	160,0	6.3	8,70	0.34	3290	740	1,28	0.86	D2K
7300GATM D2K 750 RH	236,2	9.3	8,70	0.34	4370	982	1,99	1.34	D2K

Standard length: 3,048 m (10 feet)

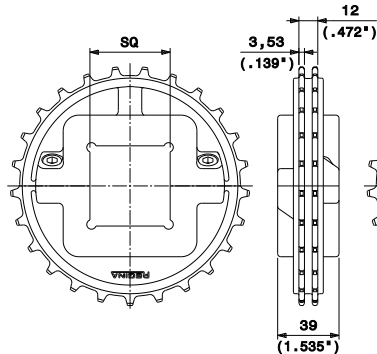
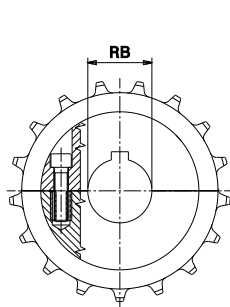
SPROCKETS FOR 7300/7200 SERIES

Material: Reinforced Polyamide

Bolts and nuts in stainless steel material



Machined version



Molded version

MACHINED SPLIT DRIVE AND IDLER SPROCKETS

N° TEETH Z	PITCH DIAMETER		OUTSIDE DIAMETER		BORE SIZE inches	SQUARE BORE	ROUND BORE		WEIGHT		TYPE
	mm	inches	mm	inches		SQ REF.	RB DRIVE REF.	RB IDLER REF.	kg	lbs	
17	103,67	4.1	103,60	4.1	1	MPBAS Q 7300 17 254	MPBAS T 7300 17 254	MPBAS F 7300 17 254	0,25	0.55	
					1 3/16		MPBAS T 7300 17 301	MPBAS F 7300 17 301	0,25	0.55	
					1 1/4		MPBAS T 7300 17 317	MPBAS F 7300 17 317	0,24	0.53	
					1 3/8		MPBAS T 7300 17 349	MPBAS F 7300 17 349	0,23	0.51	
					1 7/16	MPBAS Q 7300 17 381	MPBAS T 7300 17 365	MPBAS F 7300 17 365	0,23	0.51	
					1 1/2		MPBAS T 7300 17 381	MPBAS F 7300 17 381	0,23	0.51	
					1		MPBAS T 7300 21 254	MPBAS F 7300 21 254	0,43	0.95	
					1 3/16		MPBAS T 7300 21 301	MPBAS F 7300 21 301	0,42	0.93	
21	127,82	5.0	127,90	5.0	1 1/4	MPBAS Q 7300 21 254	MPBAS T 7300 21 317	MPBAS F 7300 21 317	0,41	0.90	
					1 3/8		MPBAS T 7300 21 349	MPBAS F 7300 21 349	0,40	0.88	
					1 7/16		MPBAS T 7300 21 365	MPBAS F 7300 21 365	0,40	0.88	
					1 1/2		MPBAS T 7300 21 381	MPBAS F 7300 21 381	0,40	0.88	
					2	MPBAS Q 7300 21 381	MPBAS T 7300 21 508	MPBAS F 7300 21 508	0,36	0.79	
					1	MPBAS Q 7300 21 508					
					1 3/16						
					1 1/4						

Other bore sizes in imperial units are available on request, within the range specified in the table.
Bore sizes in metric units are also available: 25 mm to 35 mm for 17T and 25 mm to 50 mm for 21T.
Example: Z=21, 30mm round bore, drive ref.: MPBAS T 7300 21 30

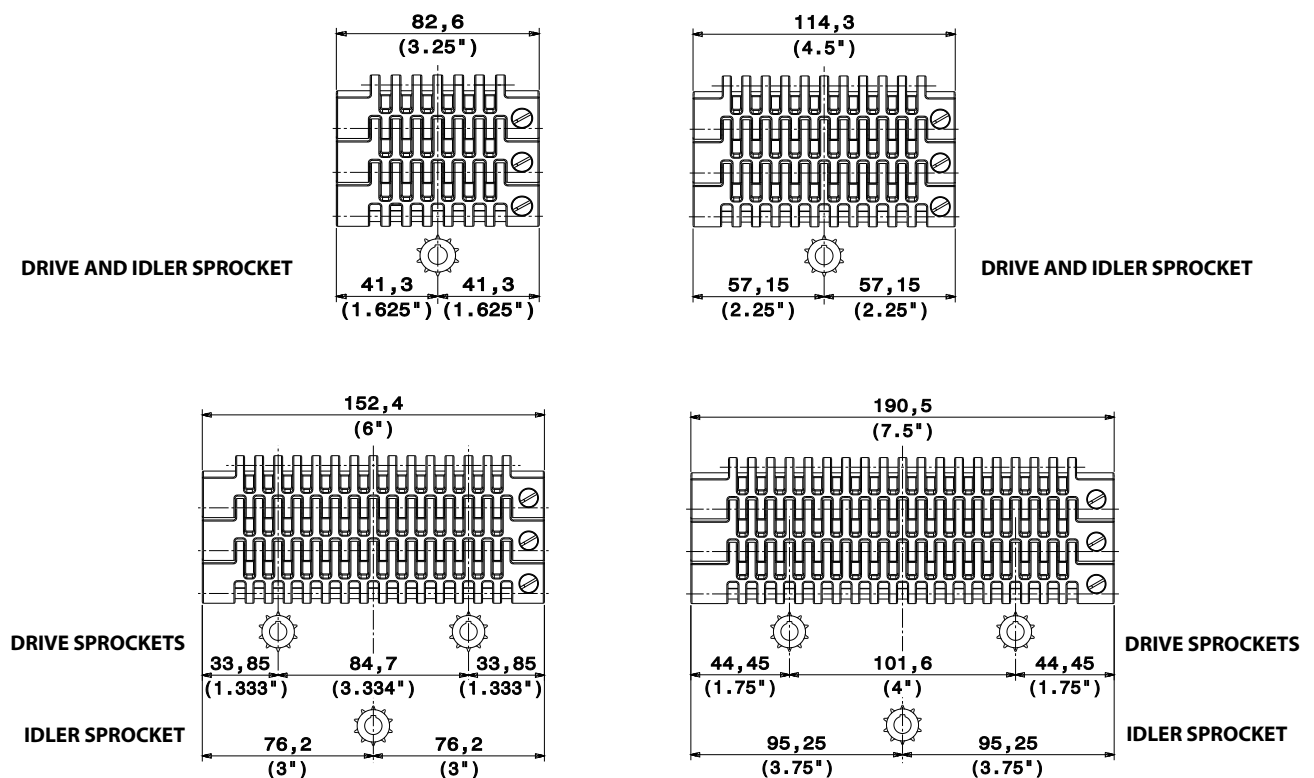
MOLDED SPLIT DRIVE AND IDLER SPROCKETS

N° TEETH Z	PITCH DIAMETER		OUTSIDE DIAMETER		BORE SIZE inches	SQUARE BORE	ROUND BORE		WEIGHT		TYPE
	mm	inches	mm	inches		SQ REF.	RB DRIVE REF.	RB IDLER REF.	kg	lbs	
24	145,95	5.7	146,00	5.7	1	MPBS Q 7300 24 254	MPBS T 7300 24 254	MPBS F 7300 24 254	0,43	0.95	
					1 3/16		MPBS T 7300 24 301	MPBS F 7300 24 301	0,42	0.93	
					1 1/4		MPBS T 7300 24 317	MPBS F 7300 24 317	0,42	0.93	
					1 3/8		MPBS T 7300 24 349	MPBS F 7300 24 349	0,42	0.93	
					1 7/16	MPBS Q 7300 24 381	MPBS T 7300 24 365	MPBS F 7300 24 365	0,41	0.90	
					1 1/2		MPBS T 7300 24 381	MPBS F 7300 24 381	0,41	0.90	
					2		MPBS T 7300 24 508	MPBS F 7300 24 508	0,38	0.84	
					2 1/2		MPBS T 7300 24 635	MPBS F 7300 24 635	0,35	0.77	
25	151,99	6.0	152,00	6.0	1	MPBS Q 7300 25 254	MPBS T 7300 25 254	MPBS F 7300 25 254	0,44	0.97	
					1 3/16		MPBS T 7300 25 301	MPBS F 7300 25 301	0,44	0.97	
					1 1/4		MPBS T 7300 25 317	MPBS F 7300 25 317	0,44	0.97	
					1 3/8		MPBS T 7300 25 349	MPBS F 7300 25 349	0,43	0.95	
					1 7/16	MPBS Q 7300 25 381	MPBS T 7300 25 365	MPBS F 7300 25 365	0,43	0.95	
					1 1/2		MPBS T 7300 25 381	MPBS F 7300 25 381	0,42	0.93	
					2		MPBS T 7300 25 508	MPBS F 7300 25 508	0,40	0.88	
					2 1/2		MPBS T 7300 25 635	MPBS F 7300 25 635	0,36	0.79	
27	164,09	6.5	164,20	6.5	1	MPBS Q 7300 27 254	MPBS T 7300 27 254	MPBS F 7300 27 254	0,47	1.04	
					1 3/16		MPBS T 7300 27 301	MPBS F 7300 27 301	0,47	1.04	
					1 1/4		MPBS T 7300 27 317	MPBS F 7300 27 317	0,47	1.04	
					1 3/8		MPBS T 7300 27 349	MPBS F 7300 27 349	0,46	1.01	
					1 7/16	MPBS Q 7300 27 381	MPBS T 7300 27 365	MPBS F 7300 27 365	0,46	1.01	
					1 1/2		MPBS T 7300 27 381	MPBS F 7300 27 381	0,45	0.99	
					2		MPBS T 7300 27 508	MPBS F 7300 27 508	0,43	0.95	
					2 1/2		MPBS T 7300 27 635	MPBS F 7300 27 635	0,39	0.86	

Other bore sizes in imperial units are available, within the range specified in the table.
Bore sizes in metric units are also available: 25 mm up to 65 mm.
Example: Z=25, 40mm round bore, drive ref.: MPBS T 7300 25 40

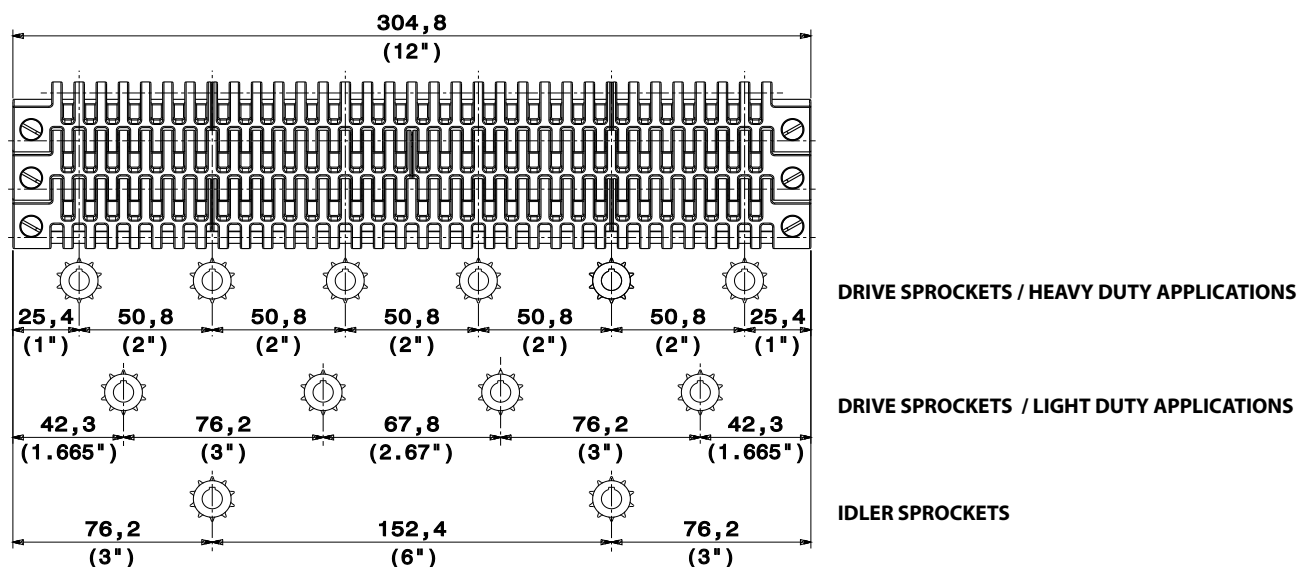
7300/7200 SERIES

DEDICATED WIDTHS



For **lighter duty applications**, N° 1 drive sprocket and N° 1 idler sprocket can be used.

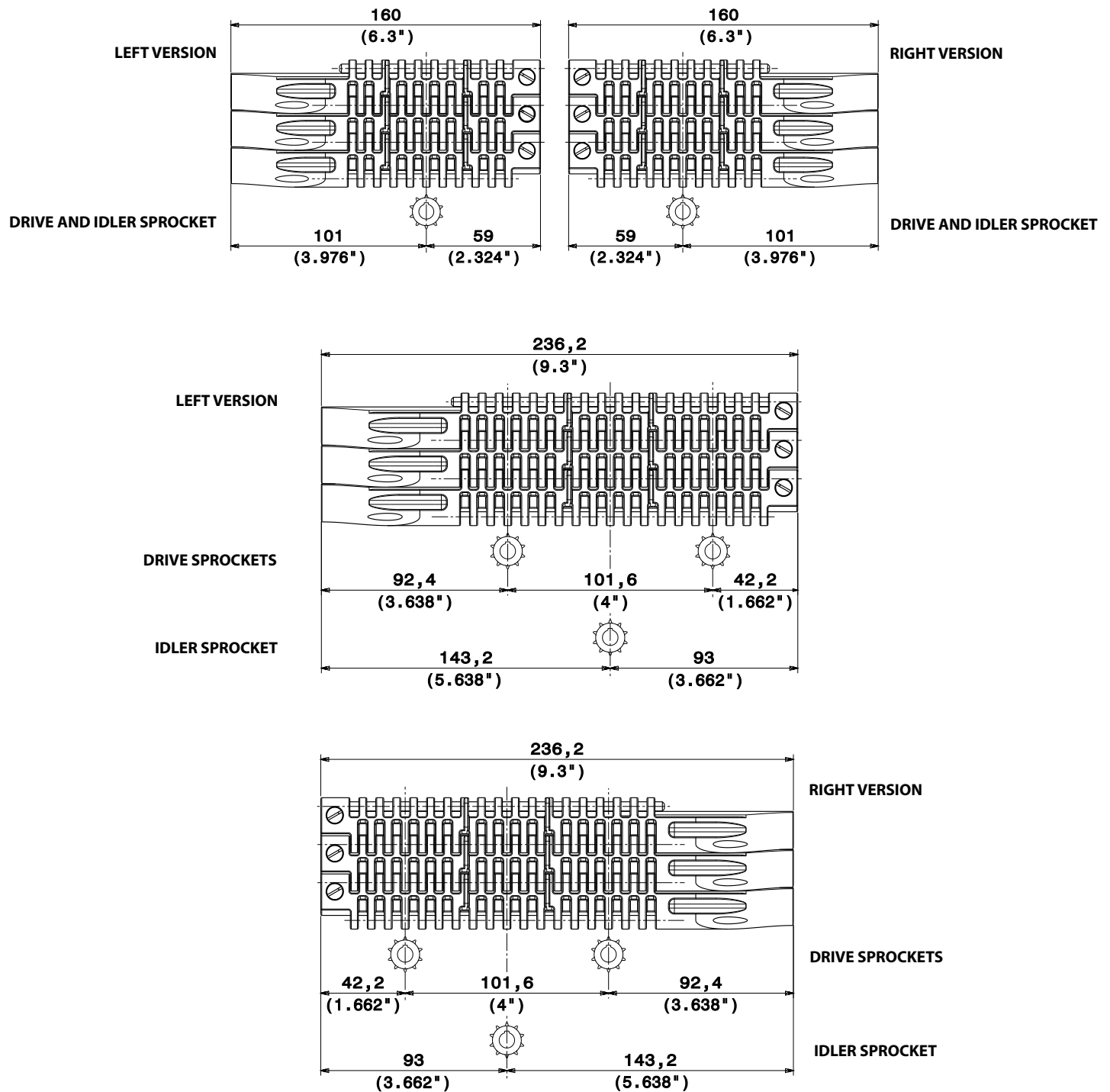
MODULAR BELTS



Please contact Regina Application Engineering department for a more detailed evaluation

7300 SERIES

ACTIVE TRANSFER MODULES

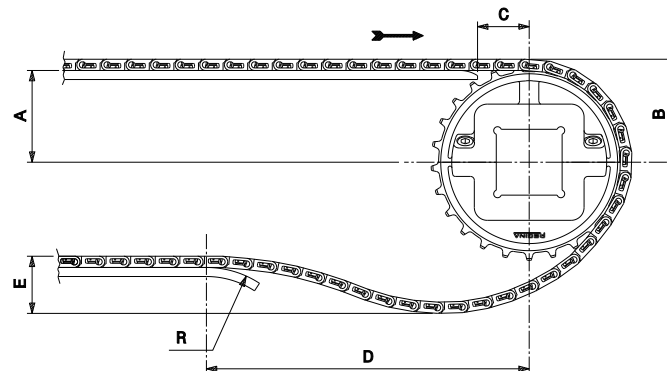


For **lighter duty applications**, N° 1 drive sprocket and N° 1 idler sprocket can be used.

Please contact Regina Application Engineering department for a more detailed evaluation.

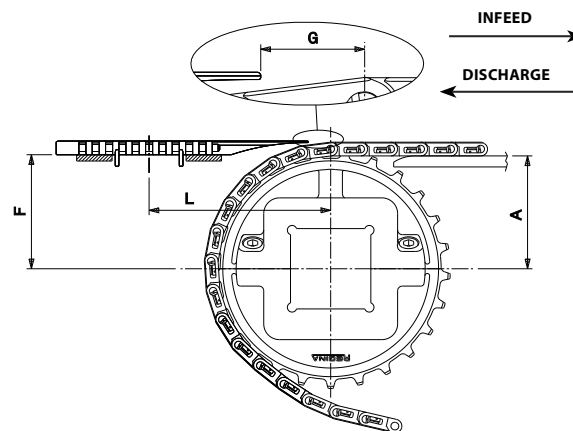
7300/7200 SERIES

DEDICATED WIDTHS AND MODULAR BELTS



N° OF TEETH Z	A		B		C		D		E		R	
	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches
17	47,5	1.87	56,2	2.21								
21	59,6	2.35	68,4	2.69								
24	68,6	2.70	77,3	3.04	19	0.75	450-600	17.72-23.62	50-100	1.97-3.94	100	3.94
25	71,7	2.82	80,4	3.17								
27	77,7	3.06	86,4	3.40								

ACTIVE TRANSFER MODULES



ATM 4 1/2" (Left and Right Versions)

N° OF TEETH Z	A		INFEED						DISCHARGE					
	mm	inches	F		G		L		F		G		L	
			mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches
17	47,5	1.87	48,2	1.90	12,1	0.48	113,1	4.45	46,7	1.84	17,7	0.70	118,7	4.67
21	59,6	2.35	60,3	2.37	13,3	0.52	114,3	4.50	58,8	2.32	19,5	0.77	120,5	4.74
24	68,6	2.70	69,4	2.73	14,2	0.56	115,2	4.54	67,9	2.67	20,7	0.82	121,7	4.79
25	71,7	2.82	72,4	2.85	14,3	0.56	115,3	4.54	70,9	2.79	21,1	0.83	122,1	4.81
27	77,7	3.06	78,5	3.09	14,9	0.59	116,0	4.57	77,0	3.03	21,9	0.86	122,9	4.84

ATM 7 1/2" (Left and Right Versions)

N° OF TEETH Z	A		INFEED						DISCHARGE					
	mm	inches	F		G		L		F		G		L	
			mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches
17	47,5	1.87	48,2	1.90	12,1	0.48	155,3	6.11	46,7	1.84	17,7	0.70	160,9	6.33
21	59,6	2.35	60,3	2.37	13,3	0.52	156,5	6.16	58,8	2.32	19,5	0.77	162,7	6.41
24	68,6	2.70	69,4	2.73	14,2	0.56	157,4	6.20	67,9	2.67	20,7	0.82	163,9	6.45
25	71,7	2.82	72,4	2.85	14,3	0.56	157,5	6.20	70,9	2.79	21,1	0.83	164,3	6.47
27	77,7	3.06	78,5	3.09	14,9	0.59	158,2	6.23	77,0	3.03	21,9	0.86	165,1	6.50

Note: it is recommended to perform pre-production tests and make adjustments as necessary, to both infeed and discharge belt, for successful product transfer.
Please contact Regina Application Engineering department for a more detailed evaluation.

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